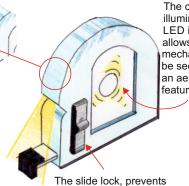


(https://www.facebook.com/groups/254963448192823/)



This is a refined design. An LED light illuminates the scale on the tape. As the tape is 'extended' the light is automatically turned on. Alternatively, a light / dark sensor, incorporated in the casing, turns the LED light on, when the light level drops.



The clear side panel is illuminated, when the main LED is in operation. This allows the internal mechanism to be seen and is an aesthetic feature.

The product can be

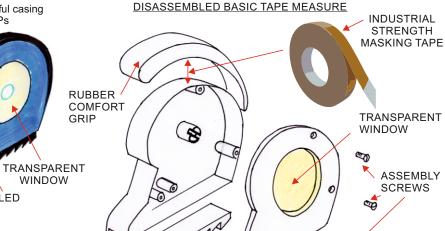
of colours. Blue seen

above.

manufactured in a range

and it is illuminated when the tape is extended. A lens magnifies the scale.



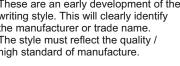


the tape from winding _Accurate back into the casing.



These are an early development of the writing style. This will clearly identify

the manufacturer or trade name. The style must reflect the quality / high standard of manufacture.





TRADE NAME

LENS

GRIP

LED

LENS

BOTTOM RUBBER

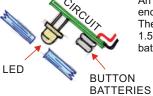
STORAGE HOOKS

the tape measures centre of

gravity, allows it to hang

securely.

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An ultra bright LED will provide enough light to illuminate the scale. The circuit will be powered by two 1.5v button / coin batteries. The batteries will be replaceable.

GRIP

The drawing above, shows the disassembled casing. The two sides are held together by small M4 countersunk screws. This allows for repairs to be carried out and for the coin batteries to be replaced.

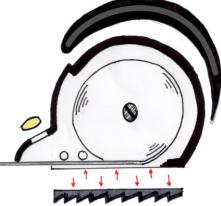
Industrial strength double sided tape, permanently holds the rubber bottom grip and the rubber comfort curve, to the casing.

The grip at the end of the tape, could be attached permanently to the tape by colourful plastic rivets. these will be an attractive feature. Even luminous rivets could be used, making the grip more visible.

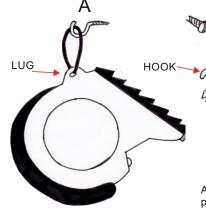


TWO PLASTIC RIVETS

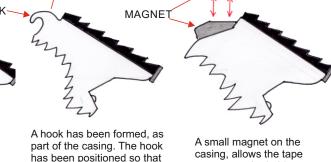
Steel, aluminium and even copper rivets could be used to secure the grip to the tape.



The rubber grip is attached to the base of the tape measure. with either glue or industrial standard, double sided tape. It prevents the casing slipping, when the measure is in use.



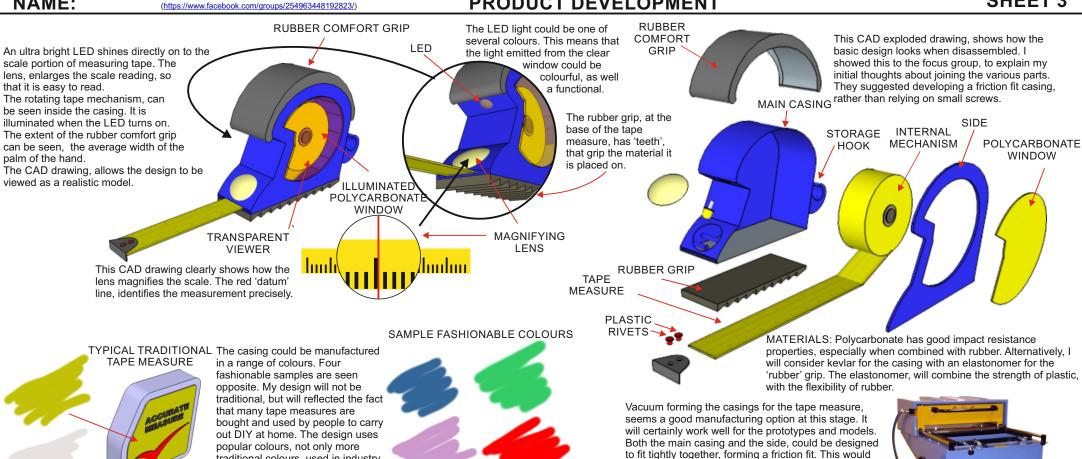
The casing has an additional 'lug', which has been drilled. A small loop of leather / textile material can be used to hold the tape measure, from a standard hook.



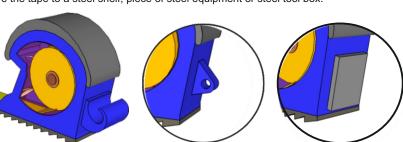
casing, allows the tape measure to be held securely underneath any steel workshop shelf.

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PRODUCT DEVELOPMENT



The CAD drawings below, show the different types of storage 'hooks' I am considering. My favourite is the magnet, because of its simplicity and because it will secure the tape to a steel shelf, piece of steel equipment or steel tool box.



traditional colours, used in industry.

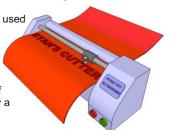
My Focus Group, discussed the first design and viewed the CAD model. They quite liked it, especially the ergonomics and the comfortable handling. They suggested that I should develop the circuit, battery replacement, make real models and consider how the parts will be manufactured.

avoid the need for small screws.



A vinyl cutter could be used to manufacture the lettering / logo for the tape measure.

Alternatively, I will consider some form of engraving, possibly by a laser cutter.



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look.

PRODUCT DEVELOPMENT

SHEET 4

I made a series of basic models, from MDF and High Density Polystyrene. This allowed me to experiment with the initial shape. I changed the shape of idea 1 slightly as a result of cutting the material. See below, compared to the original sketch

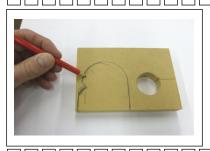
I also changed the proportions of each part of idea 2, when I started to draw the basic design on to the MDF.
I made the idea slightly higher, to accommodate the rubber hand grip. This gave the tape measure a more balanced

Applying colour and shade to each of the MDF models, allowed me to judge how the colour scheme enhanced to model and how it may look on the full sized product. Brighter, less traditional colours were more appealing.

The basic models helped me refine the 'ergonomics'. I handled the models and tried them out, in the normal tape measure holding position.

The first idea was less comfortable than the 'rubber gripped' second idea.

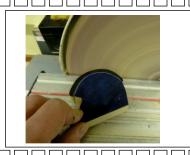
Using the sanding disk, I was able to experiment with the shape of the 'grip', until it felt comfortable. I tried filing by hand, to produce individual finger grips. This added to the time of manufacture and did not feel any more comfortable.

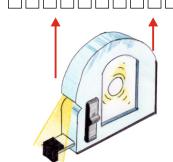




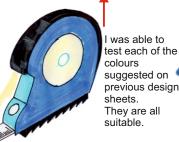




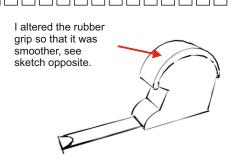




The shape arrived at through modelling, is taller, as the model was more aesthetically pleasing, when altered.

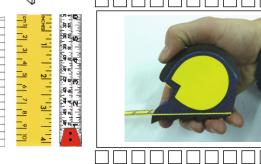








Drawing the scale on to the polystyrene modelling material, made me consider the type of scale that should be used. It is possible to manufacture the tape, so that there are alternative scales (CM, mm, imperial etc...) The customer could choose which scale suited him/her.

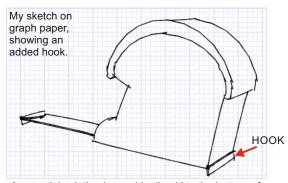


A potential customer tested the completed model. He like the potential for a soft grip and the holding position. However, he felt the bottom grip may not be completely effective, when the tape measure is in use.



The rubber grip at the bottom of the casing looks good, but when tested it tended to slip. This was due to the tape measure being lightweight.

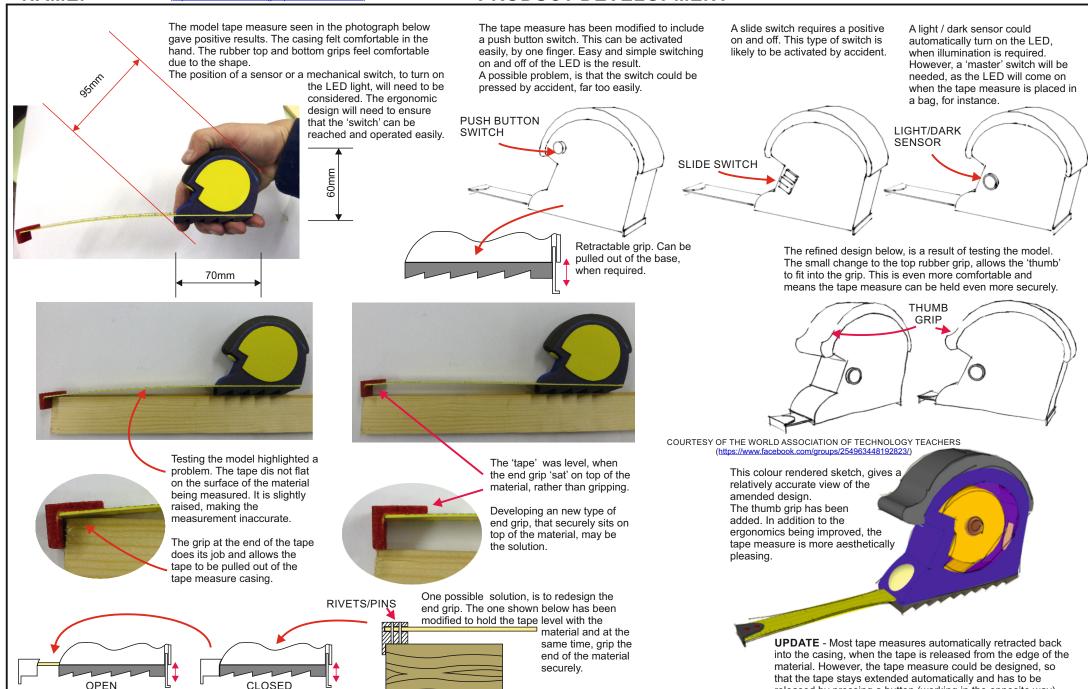
An alteration is sketched opposite.

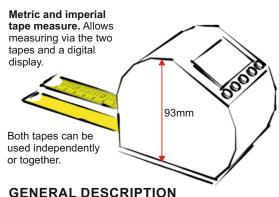


A potential solution is to add a 'hook' to the bottom of the tape measure casing. This could be used to hook on to the opposite end of the material being measured. The combination of the rubber grip and hook, may ensure the tape measure does not slip when being used.

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released by pressing a button (working in the opposite way).

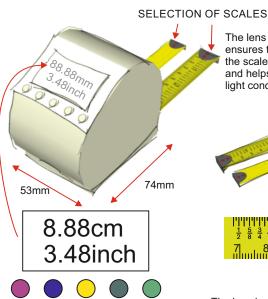




GENERAL DESCRIPTION

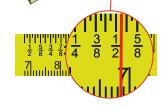
Robust metric and imperial, 5 metre tape measure with digital display. Its digital memory will save up to 99 measurements. The large LCD Display ensures that measurements can be read easily. Measurements can also be read directly from the tape, through the magnifying lenses.

Other functions include; last measurement hold function and auto shut off to save battery power. Dimensions W x H x D 74 x 93 x 53mm. Tape measure length 5m. Measuring accuracy, 1 hundredth of a mm.



The function buttons will allow easy selection of various features. Each function button will be allocated a dedicated feature. The buttons have been positioned so that they cannot be 'knocked' accidentally.

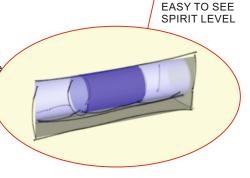
The lens facility This design has a robust polycarbonate casing, ensures that reading capable of surviving drops the scale is easy. and knocks. It can also be and helps in poor recycled at the end of its light conditions useful working life. The casing is ergonomically designed, to fit the hand comfortably.



The lens has a RED datum line that accurately indicates the correct measurement. The lens clearly displays both imperial and metric scales.

A spirit level is a logical addition to the tape measure and it compliments its functions.

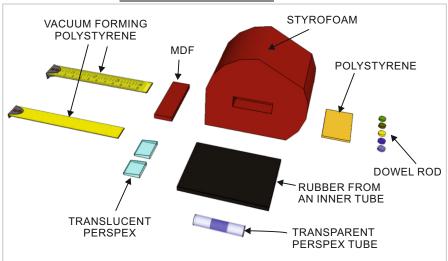
It will be used by a range of trades, including builders, ioiners and DIY enthusiasts.



ERGONOMIC

SHAPE

MODEL COMPONENTS



I made a model from a variety of modelling materials including:

Styrofoam Polvstvrene Dowel rod Rubber MDF

Translucent perspex Translucent perspex tube

When tested, the model was found to be 'bulky' and relatively uncomfortable to hold. However, it was very stable. due to its wide base. The lenses were found to be in the wrong position for proper viewing. The function buttons were easy to use and the display was in the right position for normal viewing.

The two scales, were awkward to use together, and when one was in use, the other got in the way.

The overall design needs further development, if this is to be a successful design. If the design is developed further, the end of life cycle disassembly of the tape measure. in readiness for recycling, will be a priority.

My client and other potential customers did not like this design, mainly due to its overall size. They felt it was too large for general use, although it incorporated some good features and functions.

They suggested only one scale was necessary and that having two was more of a 'gimmick' than it realistic solution.

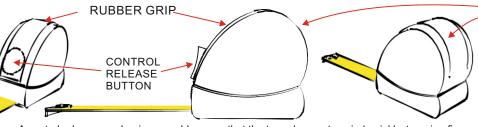
> The potential clients also felt that a small spirit level was useful to those carrying out limit DIY, but not accurate enough for professional trades people.

> > The shape was deemed to be less than a good ergonomic design, as it was not entirely comfortable in the hand.

The 'easy to see' spirit level was referred to as 'difficult' to see and use.

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RELEASE BUTTON when pressed the tape measure retracts. The speed of rewinding can be controlled by increasing or decreasing the pressure applied to the button.



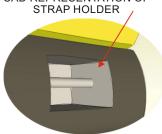
A control release mechanism, would ensure that the tape does not rewind quickly, trapping fingers. Furthermore, it would mean that the tape measure could sit on top of the materials being measured, without retracting automatically. This would making measuring long pieces much easier.

The smooth shape of the casing fits the average hand comfortably. The shape has been designed with ergonomics in mind. allowing for easy reach of the 'control release' button.

The sample colour scheme is typical of tape measures. However, this design could be manufactured for the widest range of potential clients. in a variety of colours.



CAD REPRESENTATION OF STRAP HOLDER



The small slot at the back of the tape measure is for a strap, for looping round a hand, or for hanging up the tape measure. I looked at two existing tape measures, both used this system. for securing the tape to the hand during use and for hanging up, for storage.

STYROFOAM MODEL



The styrofoam model (left), shows how this type of system can be manufactured easily and initial testing would suggest that the mechanical way in which the strap is secured to the casing, needs little refinement, as it is very strong. However, some straps are manufactured from rubber or a synthetic rubber material, which is

prone to wear and tear. Alternatively, a more reliable woven textile material is used. Both of these could be replaced by using woven kevlar. This will not break and will resist most forms of extreme wear and tear.

The translucent casing of this design, means that the mechanism inside the casing can be seen and it adds to the aesthetics of the design. If an LED light is added, the illumination, with the casings varied translucent colours will

be visually impressive.

TESTING OF EXISTING / SIMILAR TAPE MEASURES



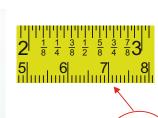




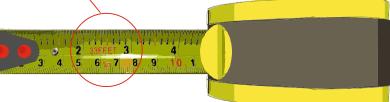
POTENTIAL WEAK POINT

If a tear / split develops on the rubber strap, it will soon fail. However, the overall existing design is very reliable.

This colour scheme incorporates the use of translucent elastomers. These materials have the combined properties of 'plastic' and 'rubber'. This means that the tape measure should survive everyday knocks and blows.

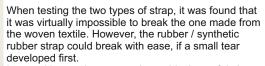


The scale includes both imperial and metric. The imperial scale is broken down into 1/8ths. 1/4s etc... Potential customers could choose between, imperial, metric or a combination scale.



PLAN VIEW OF DEVELOPED TAPE MEASURE

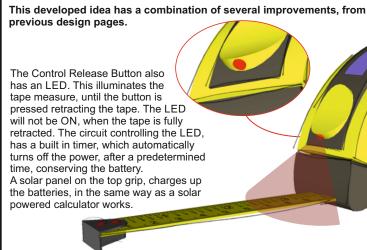
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In a working environment, where chisels, craft knives and tools of this nature, may come in contact with the strap, rubber is not a good selection (even though it has a comfortable feel).

A further development could be to make the strap retractable, rather like the tape measure. The strap could retract into the casing, when the tape measure is in use.





A previous design has a magnifying lens, to help view the scale. This has been dropped as the tape is quite wide and the measurement is clearly seen, when the tape is in use.

71 1 1 1 3 1 5 3 72 1 1 1 3 1 5 3 73 1 1 1

Transparent / translucent panels, illuminated by an internal set of LEDs.

This allows the internal mechanism to be seen, adding to the designs aesthetic appeal

A scale including imperial and metric measurements has been included. This will satisfy the requirements of most potential customers.

Although the metric system dominates most industries, the imperial scale is still used.



I made a detailed model and carried out some initial tests, to confirm that the design was worth developing further. Although not a 'working' model, results from the basic testing, suggested that the design had promise.



grip. This technology already exists Existing solar panel technology has been applied to the top of the tape measure, ensuring that the batteries are always recharged. Consequently, the batteries never need replacing.

A flexible solar panel has been added to the top

Suntrica, flexible solar panel envirogadget.com



Flexible-Solar-Panel.ipg cheapsolarpanelsforsale.com

The keylar strap is secured in a time tested fashion, looped around a steel / aluminium pin, held in place by the two sides of the casing.

Kevlar watch straps already exist.

A grip shown on an earlier design has been applied, which helps the user when holding the tape measure. It also helps prevent slipping, when the tape measure is resting on the material being measured.

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> This sketch shows that developed idea, with a flexible solar panel.

The casing material will need a combination of mechanical properties including; toughness, high wear resistance and a certain amount of elasticity. THERMOPLASTIC ELASTOMERS (TPE) will meet these properties.

The main material for the casing will be the elastomer. Styroflex because of its physical properties.

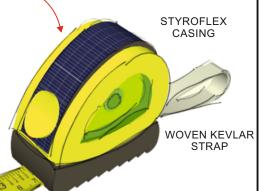
It has good tensile strength and are tear resistance. It resists chemicals and ink / paint.

It has good properties of flexibility and resistance to compression.

After bending, it tends to return close to its original shape

It can be reprocessed / recycled by raising its temperature above melting point.

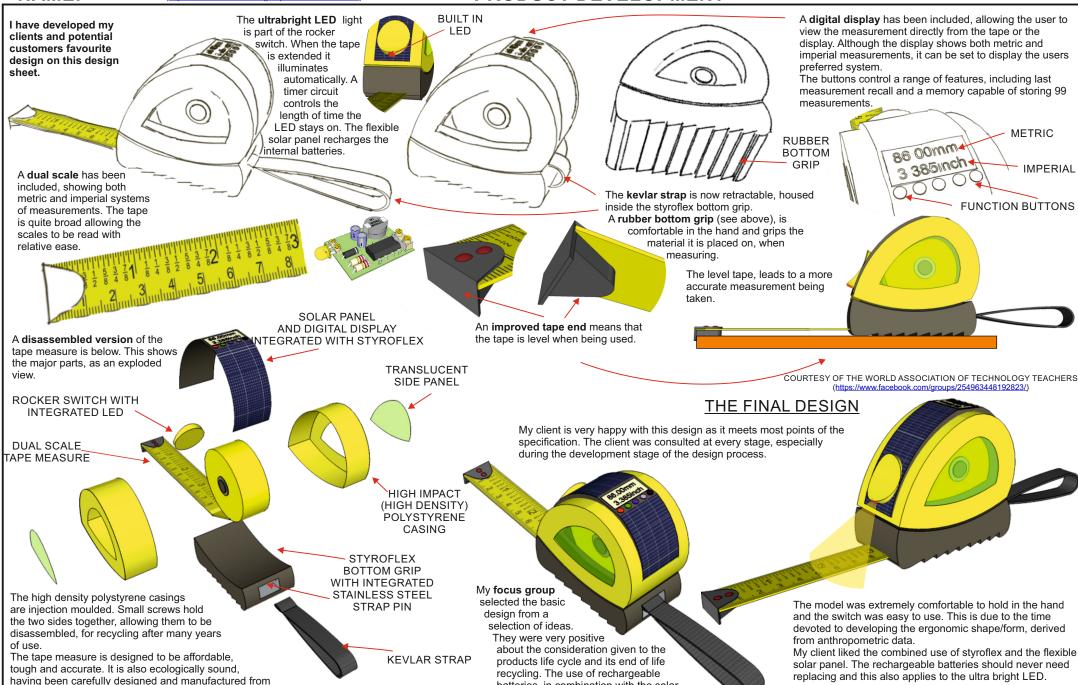
The casing will be manufactured through either vacuum forming of injection moulding.



Styroflex can be reformed during the melting process, unlike many other forms of plastics. It can be extruded, blow moulded and injection moulded.

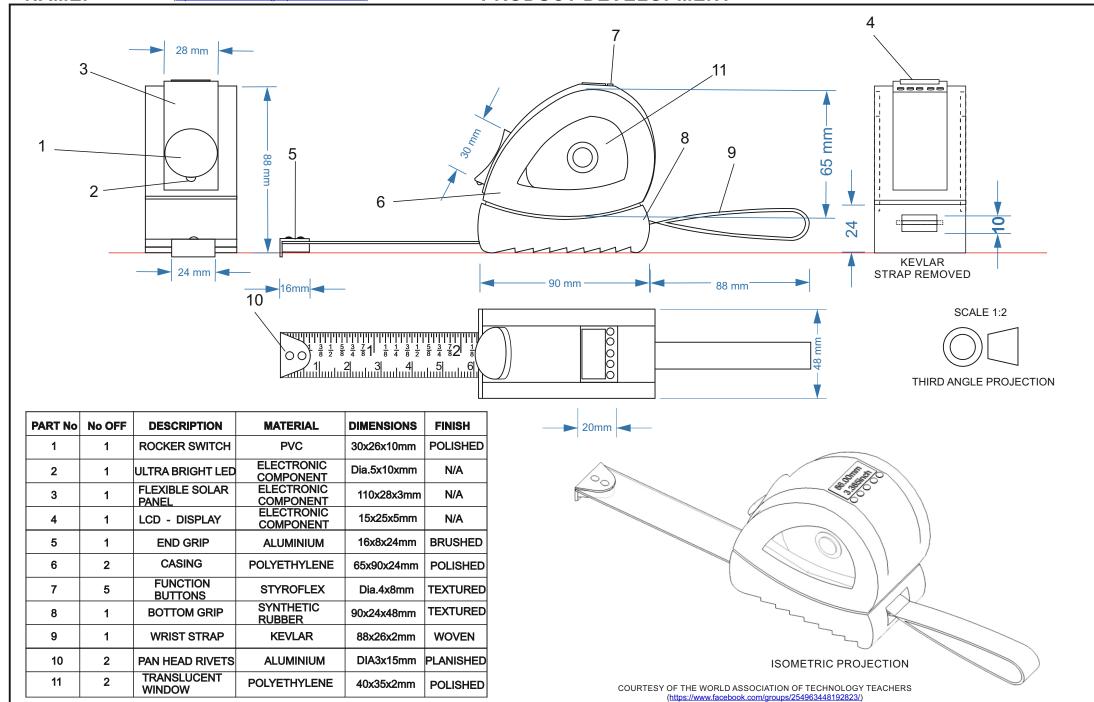
It can be remoulded, if the temperature is raised until the TPE becomes soft and pliable.

recyclable materials.



batteries, in combination with the solar

panels, was positively received.



TESTING OF FINAL DEVELOPED IDEA

The final design was manufactured, as a precise model and was put through a number of tests. They were designed to check the quality of my design/product against the specification, agreed with my client and other potential customers.

GENERAL **TESTING**

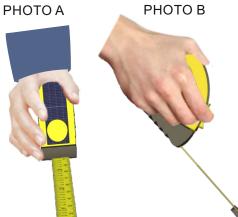
The tape measure was tested by a builder and his four employees. They used the tape on common tasks, such as preparing materials for cutting and shaping.

Their all agreed that the tape measure had potential for future development. Four of the five workers said it was comfortable to use, especially when held in the hand, as shown below. One suggestion was that two versions should be developed, one with an LED light and one without.



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ERGONOMICS TESTING



SCALE - READABILITY TEST

\$\frac{1}{2} \frac{1}{6} \frac

The builders carrying out the general test, agreed that the scale was very useful, especially the imperial scale. The imperial scale has been used less and less, over the years, due to the metric system becoming dominant. When used by builders, the fact that the imperial divisions were clear and easy to read, was a plus. This meets one of my specification requirements.

An ergonomics test, was one of the most important aspects of the testing and evaluation, of the final tape measure design. It was tested in two 'dimensions';

- A Holding the tape, as it would normally be held for setting up for measuring.
- B Holding the tape measure and operating the LED rocker switch.

A Focus Group composed of ten people were asked to test the ergonomics. Seven members found the ergonomics to be 'very good', three found the ergonomics to be 'good'. Overall, I am pleased with the general findings of the focus group, as the specification stated that good ergonomics was a priority.

GROUP MEMBER	VERY GOOD	GOOD	FAIR	POOR
1	√			
2		\checkmark		
3	\checkmark			
4	✓			
5		\checkmark		
6	✓			
7	✓			
8	\checkmark			
9		\checkmark		
10	√			
SUMMARY	7	3	0	0

LED LIGHT TEST

FLEXIBLE SOLAR PANEL TEST

A sample solar panel was tested and it was shown capable of recharging the batteries, in normal lighting conditions, in one hour.

When tested for discharge, it illuminated the LED for 10 minutes nonstop use. The

manufacturers claim that the panel collects 90% of ambient light, efficiently charging the batteries.

Given that the LED will not be constantly used and that the tape measure would normally be in room level lighting conditions the conclusion is that this illumination system will be successful.

ULTRABRIGHT The environmental aspect of my specification has been partly met.

SOLAR PANE

WITH CIRCUIT

TM-201L LUX/FC LED LIGHT METER

light Luminous Intensity Measurement.

I used the light sensor to find the LED white



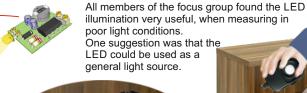
The circuit was tested, outside the casing, shining the LED light directly at the light meter. The LED achieves 1270 lux, providing enough light to view the scale in darkness.

The use of an LED to illuminate the tape, helps meet the specification requirement 'ease of reading' and aids accuracy.

A general test and a scientific test were carried out.

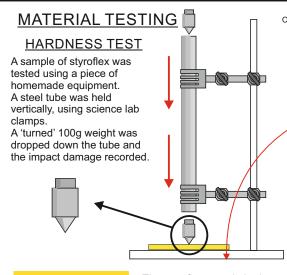
The tape measure was used in a shaded place, to test the illumination of the LED and the ability of a user to view the measuring scale.

A light meter was used to measure the light intensity of the ultra bright LED









The styroflex sample had a 'dint', where the impact took place, but it had not cracked. Overall, very little deformity took place.



The equivalent size and thickness of a piece of HIPS High Impact Polystyrene was tested, in exactly the same way. The piece cracked from the impact area outwards and a small piece broke away at the impact point.

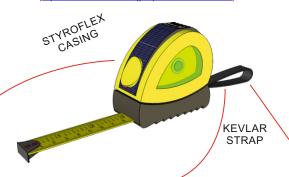
Conclusion: the Styroflex was the most appropriate material to select for the casing of the tape measure. Survival of knocks and drops from everyday use was more likely. Styroflex fits the material properties outlined in my specification.



SWING TEST

The kevlar strap of the model was put under stress, by swinging the tape measure round at speed. Although not scientific, it is a realistic test, as this may happen during its lifetime. The strap survived and showed no sign of fatigue. This was repeated fifty

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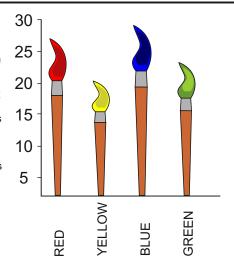


COLOUR SELECTION

I showed one hundred construction students at the local college, the range of colours on offer. The selection of colours was well received, with blue being the most popular.

When asked if the colour scheme was the most important factor or the operation / functions. 92 said that the tape measures operation/functions were the priority

My specification states that the colour scheme will be important. However, the survey suggests function before aesthetics in of greater importance.



TESTING KEVLAR

When testing a sample of kevlar, with a scissors, I found that it was extremely difficult to cut and after a short time the scissors became blunt.

CONDUCTIVITY TEST

direct health and safety risk,

the styroflex, will prevent an

is a potential fire hazzard.

on a sample of casing material

The meter showed that it did not

conduct current at all, making it an

(styroflex).

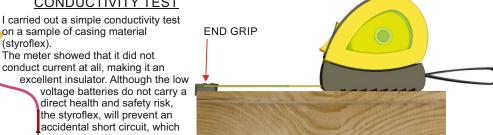


TESTING RUBBER

When testing rubber, it cut extremely easily with a scissors. Very little effort was required.

Kevlar is the best choice for the strap, as it will withstand cutting, unlike the rubber which will fail, if it becomes torn or damaged in any way. Keylar fulfils the material properties outlined in my specification.

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TAPE EXTENSION TEST

The tape was extended stage by stage and a weight of 50 grammes attached. The tape stayed level until it was extended by 92mm, it then lost its shape. The focus group agreed that

this was acceptable, as most tapes they had used, failed even at a light touch. This fulfils a specification requirement.

Tape extension is very important as a 'weak' tape, that loses its shape, leads to a loss in accuracy and infuriates the user. The specification refers to this aspect of the design being important.

END GRIP TESTA standard problem emphasised in the

specification, is that the tape end grip tends to slip off the material. This usually happens, just when it is time to read the scale. An improved design was specified.

The redesigned end grip worked well when tested. In 9 out of 10 tests, the end grip remained in position whilst the tape was being used, on a typical measuring

The metallic tape remained straight and level when in use, allowing a more accurate measurement.